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POOR ORGANIZATION AT MOSCOW, BAKU MACHINE BUILDING PLANTS

RAISE PRODUCTIVITY DESPITE HANDICAPS -- Moscow, Moskovskaya Pravda, 3 Jun 53

During the Fourth Five-Year Plan, the Moscow Kompressor Plant raised its production rate to $4\frac{1}{2}$ times its level at the beginning of the period, though there was only a slight increase in personnel. With production costs consistently below plan, the plant's 1953 output is running at least 44 percent higher than in 1950. Labor consumption in norm-hours, since the beginning of the Fifth Five-Year Plan, has been reduced by 43.6 percent in the manufacture of the 3UCM compressor, by 34.2 percent for the 2AV-27 model, and by 25.9 percent for the 2AV-15.

Years of experience show that there are still unlimited possibilities for raising productivity; however, planning deficiencies have impeded progress. For example, the year production plan is frequently upset by individual production orders from the main administration. These orders do not take into account the work load on the various machines, and disrupt continuity in the menufacture of component machine parts.

Much of the plant output lies idle for months because its main administration fails to devote sufficient attention to identifying the actual consumers. During most of 1952 about 3.5 million rubles' worth of goods were frozen in this

Sources on which the plant depends for some parts are late in deliveries, disrupting assembly schedules. For example, the crankshaft forgings, which come from the Sverdlovsk Uralmash Plant, should be received several weeks before assembly, because they require lengthy machining. However, those for the 4AU-15 and 2AV-15 compressors scheduled for May production were not received until after 20 May.

It is hoped that this situation will improve now that both plants are subordinate to the same ministry, through the r respective main administrations. The Uralmash Plant is under the Main Administration of Heavy Machine Building, the Kompressor Plant under the Main Administration of Chemical Machine Building.

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The main and plant supply organizations also cause the workers many difficulties. Frequently one or another machine must be shut off because materials to be processed are not right on hand. These materials are always found eventually, but only after the intervention of the plant director, the chief engineer, and a host of others. The fault here lies in the insufficient technical qualifications of the supply workers, and in their lack of interest in keeping track of supplies until there is a stoppage, at which time they spring into violent but ineffectual action. -- E. Demin, director, Moscow Kompressor Plant

POOR ORGANIZATION AT KRASNYY BLOK PLANT -- Moscow, Vechernyaya Moskva, 18 Aug 53

The Moscow Krasnyy Blok Plant produces hand holsts, worm and pinion holsts, planetary blocks, trolley hoists, and other holsting methanisms widely used in many fields. Additional products are crane trolleys, electrolytic baths, various types of winches, and other equipment for the ferrous metallurgical industry. In 1952, the plant established production of spare parts for high-speed elevators, and of suspended-span cranes with load capacities of 10 and 15 tons.

With sufficient technical and labor resources available, the enterprise had been increasing its production tempo from month to month. Now, however, the plant is among the laggards. In the first 6 months of 1953 the plant failed by 186 hoisting mechanisms to Suffill its plan

What is the reason for the unsatisfactory work of the enterprise? Reyn, chief engineer of the plant, tries to place a large part of the blame on the plant's suppliers. The plant management also complains that there is a shortage of working space, that the Ministry of Transport and Heavy Machine Building does not allot enough funds for the urgent fact of the enterprise, and so forth.

However, it would be wrong for these apoliogists not to note their own mistakes and shortcomings. If the management would cast a sharp, critical glance around the plant, it would find a considerable reserve of unutilized space.

In every shop, without exception, one comes across untidiness, crude work, and neglect of the most elementary requirements of organization for modern production. There is no feeling of responsibility for utilizing each square meter of space to attain maximum possible production. Equipment is arranged without regard to the uses for which it was designed. All materials and finished products lie on the floor. With a more compact arrangement of equipment and a system of shelves, much floor space could be freed.

The following facts give an indication of the faulty organization and poor conduct of production. Summaries of the Production Flanning Division of the plant show that for y7 58 percent of present norms are technically sound. Meanwhile, labor productivity remains low. The sutput per worker in the first 6 months of 1953 was 98 percent of plan, while the average wage was 15.2 percent of plan. These figures constitute a direct reproof to the plant sumagement, which has not manifested the care necessary for raising the qualifications of personnel, and promoting labor productivity.

Serious deficiencies in the organization of projection have led be conditions under which 60 percent of the month's projection are bacqueted in the last third of the month. Workers are idle at the key change and work overtime at the end of the month. This habit increases unproductive expenses and ringer the costs of production. In several shops the wage fund has been overdrawn by tens of thousands of rubles.

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The irregular work of the plant does not promote the lowering of production costs. In the first quarter 1953 hey were lowered by only 0.8 percent, instead of the planned 12 percent.

There is a complete technological cycle at the plant, which has its own foundry and forge shop. However, the foundry does not meet production needs, and the plant has to bring in about 600 tons of castings yearly from the outside.

What keeps the foundry from working more productively? Because of frequent violations of sound technology, more than 10 percent of its castings are rejects. There is no plant laboratory, and available analytical devices stand idle while foundrymen wait until test analyses are run in the laboratories of other plants.

With the new techniques, there are inexhaustible possibilities for increasing production while improving its quality. It is regretable that in the Krasnyy Blok Flant they are not always utilized as prescribed. For example, considerable effort and funds were expended to acquire two molding machines. They were delivered, tested, and then neglected. The machines are now standing idle for the second year. In June, a press was acquired for the forge shop. Similarly, this machine has not been put into use, but office. It is calculated that equipment is being utilized at only two thirds of its capacity. In 5 months of 1953 alone, loss in working time was equal to 7 work days for the entire plant.

Economic leaders, and above all Plant Director Tkachev, are little concerned with the improvement of the workers' working and living conditions. It is difficult to believe that in a plant which manufactures hoists, loads are carried by hand.

The plant party committee and the Gentral Committee of the Machine Builders' Trade Union suggested a long list of measures to be adopted by the plant management in 1953. It carried out the most invignificant of these, such as "haft the hammers", "rearrange the work bench," etc. And yet the such as unable to acquire a water tank for the hoat treating shop, so that workers are obliged to go to the machine ard-assembly shop for a drink. The plant has no dining room. It was liked in 1968 to answer some other utilitarian need; since then the subject of responing it has been broached frequently, but to no avail.

The plant is always behind with preparations for winter. Many of the buildings are in need of repair. One indication of the condition of the roofs is an iron pail which stands in the office of Deputy Director Rostovskiy. As soon as the sky begins to threaten, Rostovskiy takes the pail from under the table and places it where the danger is greatest.

A pronouncement by the plant party organization about conditions at the enterprise could carry great weight. But farry Jestebry Mishin does not exert sufficient party pressure for the accomplishment of control in eccounic matters.

The plant has at its disposal a considerable force of trained workers. The crux of the matter is that the management must create for them all the conditions necessary for a high labor productivity, and eliminate conditions which hinder work.

The improvements suggested above would guarantee completion of programs ahead of plan, and hundreds of thousands of rubles' worth of above-plan

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production. The Krasnyy Blok Plant has every possibility of regaining its place in the ranks of the foremost enterprises.

SERIOUS ORGANIZATIONAL DEFICIENCIES AT BAKU PLANTS -- Paku, Bakinskiy Rabochiy, 11 Sep 53

Baku plants are yearly producing tens of millions of rubles' worth of petroleum equipment above plan. Each year, the products lists are expanded, and new types of equipment are manufactured.

Meanwhile, there are serious deficiencies at the machine building plants. At some there is neither the necessary effort to fulfill the plan, nor a feeling of responsibility for carrying out socialist originations. These plants depend upon the other plants in their trust to make up their own deficiencies.

For several months the Baku Petroleum Machine Building Plant Limeni Shmidt has failed to meet the plan. State discipline is on a low level. Mass political work is poorly conducted, being out of touch with economic and political tasks.

Because of insufficient exactingness on the part of the management, many plants not only turn out low-quality products, but even fail to there to the products list laid down by the plan. This is true in particular at the Boltshevik Plant. The managers of this plant, kisumov and Amirdzhanov, do not organize labor well, and fail to promote condinated, even-flowing work in the slope. In the past 8 months the plant has fulfilled its plan only 95.7 percent. Irregular all-out efforts flourish at many of the plants producing petroleum machinery. Thus, at the Plant imeni Endenyy, in the first 10-day per of July 5.9 percent of the plan was fulfilled, in the second period 30.7 percent, and in the third, over 60 percent.

The Azneftemash Trust, which should guide the work of its plants, appears to be out of touch with reality, does not give timely aid in removing serious deficiencies, and struggles weakly against inertia and conservatism. At the Machine Building Plant imeni Sardarov, the managers, Kuliyev, Cherfal, and Spirin, underestimate the value of new techniques, and are extremely slow in carrying out the mechanization of luber-consuming work. The chief engineer of the trust, Kaziyev, and the chief of its lechnical Division. Blymmental', have to the trust that Chief Engineer Abdulayev of the Tractor Repair Clant and Chief Engineer Morozov of the Bakinskiy Robochiy Plant give little attention to the introduction of advanced techniques. This does not disturb the managers of the Technical Division or the chief engineer of the trust.

Principal responsibility for the pair terminal and cromosic indexes of many plants is borne by the trust's Flanning Division and rinsminal Division, headed by Kallinikov and Shilov, respectively. Remadov, these the Division of Labor and Wages, does nothing to advance the stady and dissemination of experience gained by progressive machine unribers. This division is embreiled in red tape, shows no initiative, and is little conserved with extending the using high-speed methods of metalworking.

Successful accomplishment of the tooks placed before the machine building plants demands a quick reorganization of the trust, an increasing activity in its role as organizer, the strengthening of state discipling, and or increase in the responsibility of all workers for the tasks entrusted to them.

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